




RAHA SADR INDUSTRIAL CO

Specification of Methyl Acetate (Grade A 95%)


| No. | CHARACTERISTICS | TEST METHOD | VALUE UNITS |
|-----|-------------------------------------|-------------------|----------------|
| 1 | Appearance | Visual Inspection | Clear and Free |
| 2 | Purity, %wt | ASTM D-3545 | 95 (min) |
| 3 | Water | ASTM E-1064 | 0.5 % |
| 4 | Acetic Acid | ASTM D-1613 | 0.003 % |
| 5 | Density gr/cm ³ , at20°C | ASTM D-1298 | 0.931 |
| 6 | Methanol | ASTM D-3545 | 4.5 %wt |

Specification of Methyl Acetate (Grade B 85%)

| No. | CHARACTERISTICS | TEST METHOD | VALUE UNITS |
|-----|-------------------------------------|-------------------|----------------|
| 1 | Appearance | Visual Inspection | Clear and Free |
| 2 | Purity, %wt | ASTM D-3545 | 85 (min) |
| 3 | Water | ASTM E-1064 | 0.5 % |
| 4 | Acetic Acid | ASTM D-1613 | 0.003 % |
| 5 | Density gr/cm ³ , at20°C | ASTM D-1298 | 0.905 |
| 6 | Methanol | ASTM D-3545 | 14.5 %wt |

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